## BLAIN VALVES FOR HYDRAULIG ELEVATORS

Excellence in Simplicity and Performance





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CEA

## PRODUCT CATALOGUE



Since half a century Blain Hydraulics has focused and specialized in flow control valves for hydraulic elevators. Blain is the largest supplier of elevator valves in the world with a large global

footprint. At Blainsafety, reliability and quality of our products are of utmost importance. As a pioneer, Blain has been building products which are above and beyond the standards. With product support in multiple languages and across different time zones, more than a million valves in operation worldwide endorse us a leading supplier of key elevator components.

At Blain, flow control is in our DNA, we don't just manufacture a valve, we engineer it.

Anja Blain (Managing Director/CEO)

**BLAIN HYDRAULICS** is the leading manufacturer of high quality hydraulic elevator products for five decades. Blain products have proven their safety and quality by possessing more than one third of the global market share and one million valves in operation in more than 75 countries worldwide.

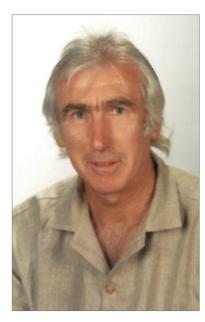




## **ABOUT US**

#### A brief history of Blain Hydraulics

Incorporated in 1971 by Roy W. Blain



Roy W. Blain 1932-2014

Born in May 1932 in Salford, Manchester and lived in Ilford, Essex, until he was 6, before moving back to the North where he later studied engineering at Salford Royal Technical College.

After serving 2 years in the Merchant Navy followed by 2 years in the army, he pursued a career in industrial hydraulics in England, Switzerland, Spain, USA and finally Germany, where he founded Blain Hydraulics which is known worldwide as the finest elevator control valve manufacturer.

With customers and installations in more than 75 countries, Mr. Blain was a true pioneer and believer in the hydraulic elevator technology. A true gentleman and very good person at heart he was a visionary who worked tirelessly in the hydraulic elevator industry for more than 5 decades.

# Member

#### 1971-1980

Blain Hydraulics GmbH was incorporated in Heilbronn. With a modest infrastructure and man power, elevator control valves like EV & KV started rolling out initially with 1 person and eventually with 5 people on the outskirts of Heilbronn. For catering to growing demand, the factory was moved within Heilbronn and steadily expanded.

#### 1981-1990

Blain adds new KV (small lift valve) models, especially keeping in mind the home and small lift market.

Pressure lock valve (L10) was also introduced as an additional safety valve which is now known as UCM-A3 valve.

Blain gets the CSA certification for export to North America. Company infrastructure was expanded to meet growing demands.

#### 1991-2000

Modernisation of machines to make production cost effective and productive.

Blain is awarded the ISO 9001 certification.

Blain gets EC Type certification for pipe rupture valves.

Blain introduces the SEV (servo electronic valve).

Other new products like MD (micro levelling) drive were also introduced.

Accessories like ball valves were introduced to expand the product range.

#### 2001-2010

Blain becomes the first company to bring explosion proof solenoid valves for elevator industry in the market.

Blain becomes the largest producer of elevator control valves both in terms of production capacity & installations worldwide. Along with introducing new pipe rupture valve models.

#### 2011-today

Blain launches the EV4 (vvvf driven valve) together with YASKAWA as a joint product.

Export of Blain products achieves new record with a footprint in more than 75 countries. Blain employs around 80 people from more than 14 nationalities to support customers worldwide.

Year 2015 saw Blain enlarging its presence in India by incorporating Blain India.

Blain has partnered with DAIKEN ELEVADORES (Brazil) to expand its presence and increase the penetration of hydraulic elevators in the Brazilian and South American market.

Summer 2017 Blain introduced the integrated iL10 and L20 as new UCM-A3 valves allowing to modernize existing installations with less cost and efforts.

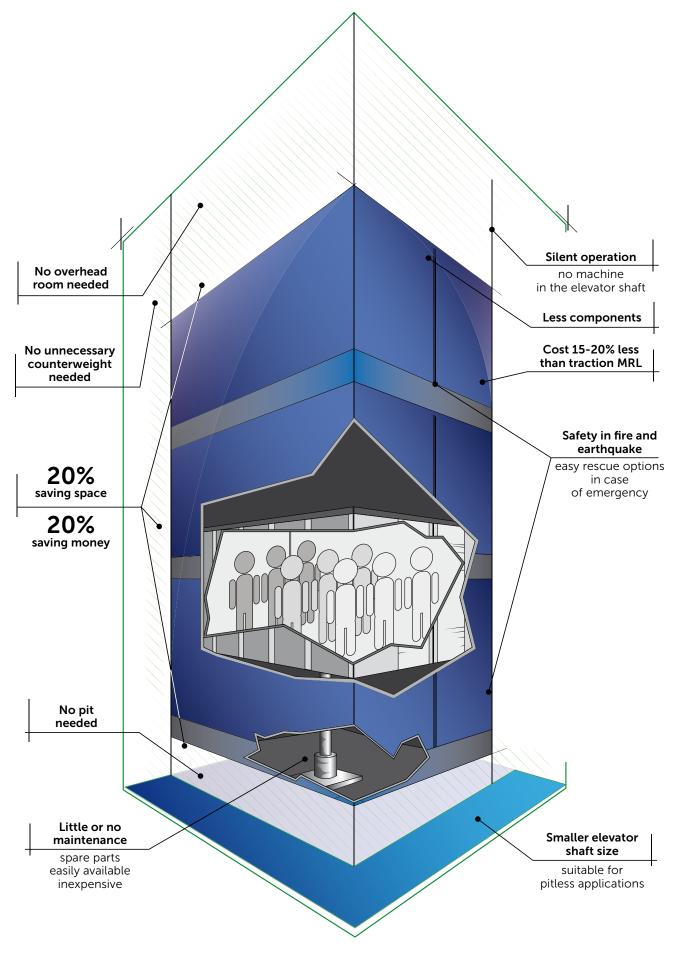
Blain Turkey was incorporated in 2018 to widen our footprint to the Middle East and Africa.

Blain Hydraulics Inc. was incorporated in 2018 to support Blain's growing customer base in North America. Blain Inc. would enable Blain to reach out to the North American elevator market more effectively through close engagement in pre and after sales support.

2019: Blain launches the next generation smart valves which offers technicians a very easy and comfortable way of adjusting and monitoring the valve performance using their smart phone / Tablet with valves having on board Wi-Fi. The smart valves series consist of next generation Servo Electronic Valve and the EV40-VVVF valves. With these products Blain becomes the first company to introduce the smart technology in the hydraulic lift industry keeping in line with its tradition of always being innovative and staying a step ahead in offering world class tech savvy products.

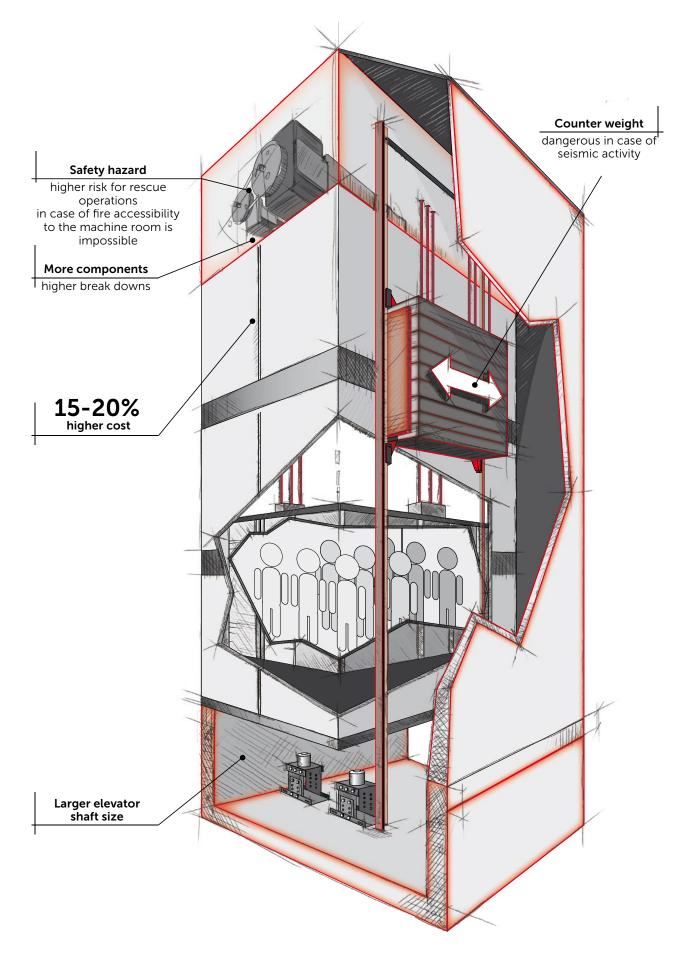


## HYDRAULIC LIFTS





## **TRACTION/MRL LIFTS**





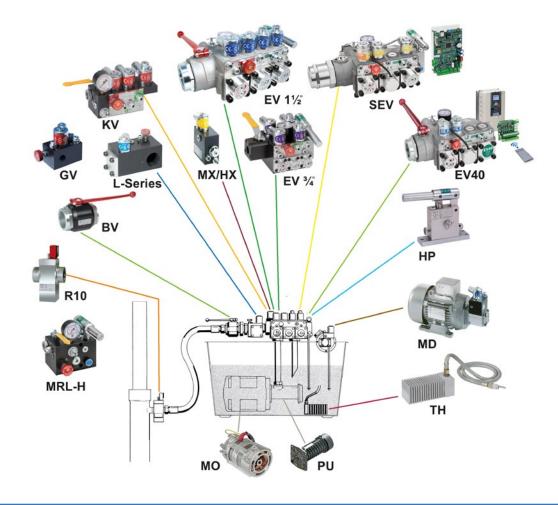
## CONTENT

KV-Series	Mechanical control valve for small lifts					
	KV1P - Valve for platform or goods lift	6				
	KV1S - Valve for platform or goods lift	7				
	KV2P - Valve for goods or home lift	8				
	KV2S - Valve for goods or home lift	9				
EV-Series	Mechanical control valve for commercial & home lifts					
	EV0 - Valve for platform or goods lift	10				
	EV1 - Valve for platform or goods lift	11				
	EV10 - Valve for home or goods lift	12				
	EV100 - Valve (fully adjustable) for home lift & commercial lift	13				
SEV-Series	Servo electronic valve for wide pressure and temperature rar	ıge				
	Excellent ride quality independent of oil temp. & load for commercial & hospital lif	t 14				
EV40-Series	VVVF control valve for high performance passenger elevators	5				
	VVVF Inverter driven, energy efficient control valve for high usage lift	15				
GV	Mechanical control valve for car parking platforms					
	Simple valve with many applications for car parking lift & goods lift	16				
R10-Series	Rupture valve	Rupture valve				
	Rupture valve (safety valve) in case of free fall due to hose pipe rupture	17				
L-Series	UCM (A3) safety valve against unintended car movement					
	L10 - Standalone safety valve	18				
	L20 - Built-on safety valve	19				
MD	Micro levelling drive for exact floor stops					
	Micro-levelling drive for accurate stop & re-levelling, ideal for freight & hospital lift	20				
MRL-H	Machine room less rescue unit					
/////L=//	Machine room less rescue system for fast and easy rescue operations	21				
BV	Ball valve					
	Ball valve for isolating the control valve for servicing and inspection	22				
ТН	Tank heater					
	Tank heater for maintaining oil temperature in cold environment	23				
HP	Hand pump for emergency operations					
	Hand pump to assist in hydraulic lifting	24				



## CONTENT

HX-Series	Manual down valve				
	Extra down speed valve for testing rupture valve	25			
MX-Series	Solenoids down valve				
	Extra down speed valve for testing rupture valve	26			
EN	Emergency coil				
	Emergency coil for ARD's (Automatic Rescue Device)	27			
KSB	Slack rope valve				
NOD		28			
PU	Submersible screw pump				
PU		29			
МО	Submersible motor				
		30			
	Contacts at Blain				
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Up:	One speed
Down:	One speed
Max speed:	0.16 m/s (32 fpm)
Max flow:	80 l/min (21 US gpm)

KV1P

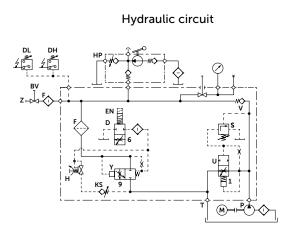
#### **Characteristics** Medium Operation **Operating pressure** Flow rate solenoid, hydraulic 8-100 bar (116-1450 psi) Min: 5 l/min (1.3 US gpm) electrical oil Max: 80 l/min (21 US gpm) Oil temperature range: 20°-70°C (68-158°F) - (depending on viscosity grade of oil). Coil insulation class ~/=: IP 68. Description KV valves are easy to adjust, compact & simple in design. KV1P is suitable for platform & goods lifts.

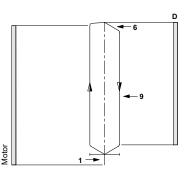
#### **UP** direction

The elevator runs with one UP speed up to 0.16 m/s (32 fpm). The UP start has built-in damping. The UP stop is caused by de-energizing the motor.

#### **DOWN** direction

The elevator runs with one DOWN speed up to 0.16 m/s (32 fpm). The DOWN start has adjustable damping and the DOWN speed is adjustable. The DOWN stop has built-in damping.











Up: One speed Down: One speed Max speed: 0.16 m/s (32 fpm) Max flow: 80 l/min (21 US gpm) with soft stop

KV1S

#### Characteristics

	<b>Operation</b> solenoid, electrical	<b>Medium</b> hydraulic oil	<b>Operating pressure</b> 8–100 bar (116-1450 psi)	Flow rate Min: 5 l/min (1.3 US gpm) Max: 80 l/min (21 US gpm)
Description		re range: 20°-70 n class ~/=: IP 68	°C (68-158°F) - (depending on v	viscosity grade of oil).
		easy to adjust, co le for platform &	ompact & simple in design. goods lifts.	

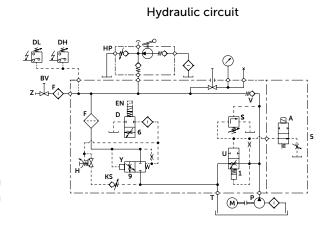
#### **UP direction**

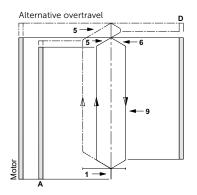
The elevator runs with one UP speed up to 0.16 m/s (32 fpm) with an adjustable soft stop or up to 0.4 m/s (80 fpm) with overtravel and re-levelling. The UP start has built-in damping. The UP stop has adjustable damping (delayed motor stop required).

#### **DOWN** direction

CE

The elevator runs with one DOWN speed up to 0.16 m/s (32 fpm). The DOWN start has adjustable damping and the DOWN speed is adjustable. The DOWN stop has built-in damping.









Up:	One speed
Down:	Two speeds
Max speed:	0.16 m/s (32 fpm)
Max flow:	80 l/min (21 US gpm)

KV2P

#### **Characteristics**

	<b>Operation</b> solenoid, electrical	<b>Medium</b> hydraulic oil	<b>Operating pressure</b> 8–100 bar (116-1450 psi)	Flow rate Min: 5 l/min (1.3 US gpm) Max: 80 l/min (21 US gpm)	
Description	Oil temperature range: 20°-70°C (68-158°F) - (depending on viscosity grade of oil). Coil insulation class ~/=: IP 68.				
·		, , ,	ompact & simple in design. & goods lifts with two down :	speeds.	

#### **UP** direction

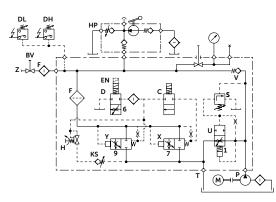
The elevator runs with one UP speed up to 0.16 m/s (32 fpm). The UP start has built-in damping. The UP stop is caused by de-energizing the motor.

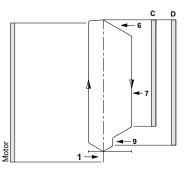
#### **DOWN** direction

The elevator runs with two DOWN speeds up to 1 m/s (200 fpm), one full speed and one levelling speed. The DOWN full speed and levelling speed are adjustable. The DOWN start has adjustable damping. The slow down and DOWN stop have built-in damping.

The slow down and DOwn slop have built-in da

Hydraulic circuit











Up: One speed Down: Two speeds Max speed: 0.16 m/s (32 fpm) Max flow: 80 l/min (21 US gpm) with soft stop

KV2S

**Characteristics** 

	<b>Operation</b> solenoid, electrical	<b>Medium</b> hydraulic oil	<b>Operating pressure</b> 8–100 bar (116-1450 psi)	Flow rate Min: 5 l/min (1.3 US gpm) Max: 80 l/min (21 US gpm)
Description	•	re range: 20°-70 n class ~/=: IP 68	°C (68-158°F) - (depending on v	viscosity grade of oil).
·			ompact & simple in design. & goods lifts with two down s	speeds.

#### **UP direction**

The elevator runs with one UP speed up to 0.16 m/s (32 fpm) with an adjustable soft stop or up to 0.4 m/s (80 fpm) with overtravel and re-levelling. The UP start has built-in damping. The UP stop has adjustable damping (delayed motor stop required).

#### **DOWN** direction

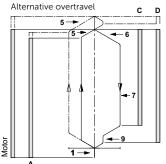
CE

The elevator runs with two DOWN speeds up to 1 m/s (200 fpm), one full speed and one levelling speed. The DOWN full speed and levelling speed are adjustable. The DOWN start has adjustable damping. The braking and stopping have built-in damping.

PA ∭⊫⊧

Hydraulic circuit

#### **Electrical sequence**



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KV2S





**3⁄4" EV0** 10-125 l/min (2-33 US gpm)

#### **Characteristics**



**1½" & 2" EV0** 30-800 l/min (8-208 US gpm)



**2½" EV0** 500-1530 l/min (130-400 US gpm)

	<b>Operation</b> solenoid, electrical	<b>Medium</b> hydraulic oil	<b>Operating pressure</b> <sup>3</sup> /4" 8–100 bar (116-1450 psi) 1 <sup>1</sup> /2"/2" 8–100 bar (116-1450 psi) 2 <sup>1</sup> /2" 8–68 bar (116- 986 psi)	Subscription Subscription<
Description	Coil insulation Easy to insta load and tem ry adjusted re system comb	on class ~/=: I all, EV's are sn perature vari- eady for opera- bined with co	°-70°C (68-158°F) - (depending or	peration throughout extreme information, valves are facto- if so desired. The up levelling stability of elevator operation

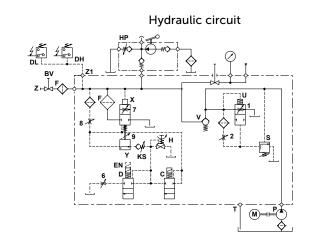
#### **UP** direction

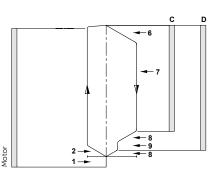
The elevator runs with one UP speed up to 0.16 m/s (32 fpm). The UP start is smooth and adjustable. The UP stop is caused by de-energizing the motor.

#### **DOWN** direction

The elevator runs with two DOWN speeds up to 1 m/s (200 fpm), one full speed and one levelling speed.

All DOWN functions are smooth and adjustable.











**3⁄4" EV1** 10-125 l/min (2-33 US gpm)

#### **Characteristics**



**1½2" & 2" EV1** 30-800 l/min (8-208 US gpm)



**2½" EV1** 500-1530 l/min (130-400 US gpm)

	Operation	Medium	Operating pressure	Operating pressure CSA
	solenoid, electrical	hydraulic oil	$\frac{3}{4}$ " 8–100 bar (116-1450) $\frac{1}{2}$ "/2" 8–100 bar (116-1450) $\frac{2}{2}$ " 8–68 bar (116- 986)	psi) 1 <sup>1</sup> /2"/2" 8- 70 bar (116-1015 psi)
Description		ture range: 20 on class ~/=:	0°-70°C (68-158°F) - (dependir IP 68.	g on viscosity grade of oil).
,				in operation throughout extreme

load and temperature variations. According to customers' information, valves are factory adjusted ready for operation and very simple to readjust if so desired. The up levelling system combined with compensated pilot control ensure stability of elevator operation and accuracy of stopping. Depending on the flow, available port sizes are  $\frac{3}{4}$ ",  $1\frac{1}{2}$ ", 2" and  $2\frac{1}{2}$ " pipe threads.

#### **UP direction**

The elevator runs with one UP speed up to 0.16 m/s (32 fpm) with an adjustable soft stop or up to 0.4 m/s (80 fpm) with overtravel and re-levelling. The UP start is smooth and adjustable.

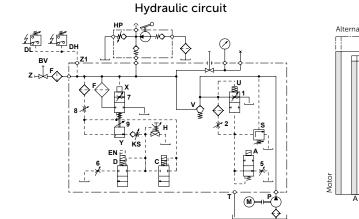
The UP stop is smooth and exact through valve operation, because the motor is running approx. 1 second longer through a time relay.

#### **DOWN** direction

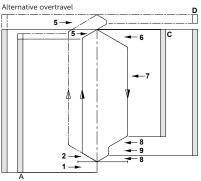
CE

The elevator runs with two DOWN speeds up to 1 m/s (200 fpm), one full speed and one levelling speed.

All DOWN functions are smooth and adjustable.



#### **Electrical sequence**



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**3/4" EV10** 10-125 l/min (2-33 US gpm)

#### **Characteristics**



**1½" & 2" EV10** 30-800 l/min (8-208 US gpm)



**2½" EV10** 500-1530 l/min (130-400 US gpm)

	<b>Operation</b> solenoid, electrical	<b>Medium</b> hydraulic oil	Subscription Subscription<	Operating pressure CSA   3/4" 8–100 bar (116-1450 psi)   1½"/2" 8–70 bar (116-1015 psi)   2½" 8–47 bar (116- 690 psi)
Description	Coil insulatio	on class ~/=: I		
	load and tem ry adjusted re system com	nperature vari eady for oper- bined with co y of stopping	nooth, reliable and precise in o ations. According to customers' ation and very simple to readjus mpensated pilot control ensure p. Depending on the flow, availa	information, valves are facto- t if so desired. The up levelling stability of elevator operation

#### **UP direction**

D

The elevator runs with two UP speeds up to 1 m/s (200 fpm), one full speed and one levelling speed. The UP start and slow down are smooth and adjustable.

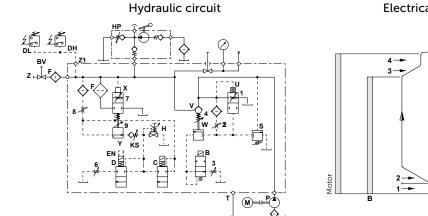
The UP levelling speed is adjustable.

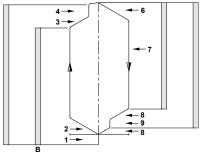
The UP stop is caused by de-energizing the motor.

#### **DOWN** direction

The elevator runs with two DOWN speeds up to 1 m/s (200 fpm), one full speed and one levelling speed.

All DOWN functions are smooth and adjustable.











**3/4" EV100** 10-125 l/min (2-33 US gpm)

#### **Characteristics**



**1½" & 2" EV100** 30-800 l/min (8-208 US gpm)



2<sup>4</sup>/2" EV100 500-1530 l/min (130-400 US gpm)

Operation	Medium	Operating pressure	Operating pressure CSA
solenoid,	hydraulic	3/4" 8–100 bar (116-1450 psi)	<sup>3</sup> /4" 8–100 bar (116-145)
electrical	oil	11/2"/2" 8-100 bar (116-1450 psi)	11/2"/2" 8- 70 bar (116-101
		2 <sup>1</sup> /2" 8- 68 bar (116- 986 psi)	2 <sup>1</sup> / <sub>2</sub> " 8- 47 bar (116- 69)
	ture range: 20 on class ~/=: I	°-70°C (68-158°F) - (depending o	n viscosity grade of oil).
Continsulation	$J \cap Class \sim / = . I$	P 00.	

load and temperature variations. According to customers' information, valves are factory adjusted ready for operation and very simple to readjust if so desired. The up levelling system combined with compensated pilot control ensure stability of elevator operation and accuracy of stopping. Depending on the flow, available port sizes are <sup>3</sup>/<sub>4</sub>", 1<sup>1</sup>/<sub>2</sub>", 2" and 2<sup>1</sup>/<sub>2</sub>" pipe threads.

#### **UP direction**

Description

The elevator runs with two UP speeds up to 1 m/s (200 fpm), one full speed and one levelling speed.

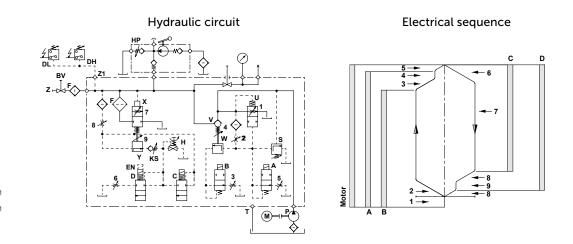
All UP functions are smooth and adjustable.

The UP stop is smooth and exact through valve operation, because the motor is running approx. 1 second longer through a time relay.

#### **DOWN** direction

The elevator runs with two DOWN speeds up to 1 m/s (200 fpm), one full speed and one levelling speed.

All DOWN functions are smooth and adjustable.







## SERVO ELECTRONIC VALVE



**SEV** 40-1200 l/min (10-317 US gpm)

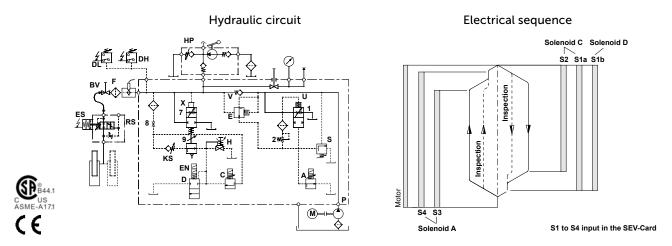
#### **Characteristics**

	<b>Operation</b> solenoid, electronic controlled	<b>Medium</b> hydraulic oil	<b>Operating pressure</b> 1"-2" 9–100 bar (130-1450 psi) 2 <sup>1</sup> /2" 9– 68 bar (130- 986 psi)	<b>Operating pressure CSA</b> 1"-2" 9-70 bar (130-1015 psi) 2 <sup>1</sup> / <sub>2</sub> " 9-47 bar (130- 690 psi)
Description	Oil temperatur Coil insulation		70°C (68-158°F) - (depending on 68.	viscosity grade of oil).
UP direction	for a wide rang system, which the elevator. It acceleration ar ature. The SEV the smartphon	ge of flow rate measures both is controlled b nd deceleratio is easily conne ne. Due to buil	EV) is available in four different es. The software stored on the n pressure and temperature to by closed loop digital electronic n of hydraulic elevators indepen ected, programmed and adjuster t-in flexibility and simple hand evator can be adapted to the cu	SEV card uses a new sensor control ride characteristics of cs, ensuring constant speeds, ndent of load and oil temper- ed via a W-LAN interface using ling of the user interface, the
	ling speed and All UP transitic	l one inspections are smootl	UP speeds up to 1 m/s (200 fp on speed. nly programmable. xact through valve operation, I	
	approx. 1 seco	ond longer thro	bugh a time relay.	

#### **DOWN** direction

The elevator runs with three DOWN speeds up to 1 m/s (200 fpm), one full speed, one levelling speed and one inspection speed.

All DOWN transitions are smoothly programmable.





## **VVVF CONTROL VALVE**



**3⁄4" EV40** 10-125 l/min (2-23 USgpm)



**1½" & 2" EV40** 30-800 l/min (8-212 USgpm)

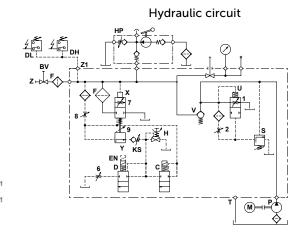


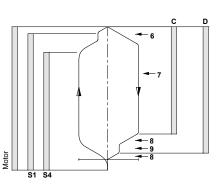
**2½" EV40** 500-1530 l/min (130-405 USgpm)

Characteristics				
	<b>Operation</b> solenoid, electrical	<b>Medium</b> hydraulic oil	System Subscription   3/4" 8–70 bar (116-1015 psi)   11/2"/2" 8–70 bar (116-1015 psi)   21/2" 8–68 bar (116-986 psi)	<b>Operating pressure CSA</b> 8–55 bar (116-797 psi) 8–55 bar (116-797 psi) 8–55 bar (116-797 psi)
Description	Oil temperatu Coil insulatior		°-70°C (68-158°F) - (depending or P 68.	ו viscosity grade of oil).
UP direction	achieves up to GA700 inverte travel is hand that oil coole cost-effective system is idea and those wit	o 65% energy er from Yaska led mechani rrs are no lor and energy- ally suited for th extreme lo martphone r	art, modern, easy to install and y savings and 50% less oil heatin awa to control UP direction trav cally by the control valve itself nger required. In this way, the efficient solution in the market r frequently used elevators with bads and temperature fluctuation nakes the system the perfect sol	ng. The EV40 system uses the rel, while the DOWN direction . The low heat input ensures, EV40 system offers the most for high-traffic elevators. The high energy-saving potential ons. The intuitive operation of
	and slow spee	ed.	ee fully adjustable speeds for fu ns and soft stop are customizal	
			nu via smartphone.	

#### **DOWN** direction

The elevator runs with two DOWN speeds, one full speed and one levelling speed. All DOWN functions are smooth and adjustable.









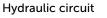


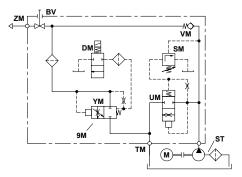
#### **Characteristics**

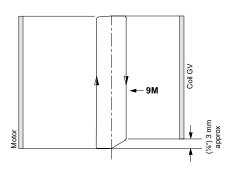
Operation	Medium	Operating pressure	Flow rate		
solenoid,	hydraulic	3-130 bar (44-1885 psi)	Min: 1 l/min (0.3 US gpm)		
electrical	oil		Max: 24 l/min (6.3 US gpm)		
Oil temperature range: 20°-70°C (68-158°F) - (depending on viscosity grade of oil).					
Coil insulatior	n class ~/=: IP 6	8.			

#### Description

The Blain car parking platform valve GV can be used in car parking applications where the platform needs to be raised above the ground to accommodate another car below the port. Alternatively, this valve is also ideal for lifting material, cargo and suitable for dumbwaiters and goods lifts. The valve offers a single up speed and an adjustable down speed.









## **RUPTURE VALVE**



**R10L** up to 2100 l/min (554 US gpm)



R10+DK+ES up to 2100 l/min (554 US gpm)

#### **Characteristics**

R10

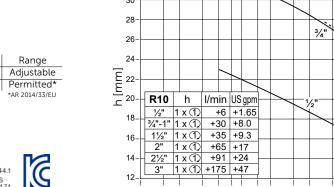
up to 2100 l/min (554 US gpm)

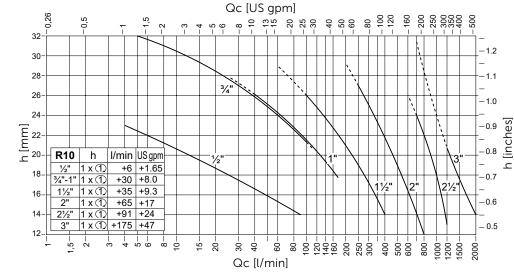
Operation	Medium	Operating pressure Flow rate			
_	hydraulic	½"-2" 10−100 bar (950-1350 psi) US 80 bar (145-1160 psi)	Min:	4 l/min	(1.1 US gpm)
	oil	2½"-3" 8- 80 bar (690-880 psi) US 47 Bar (680 psi)	Max: 2	100 l/min	(554 US gpm)

Description

CE

In the event of failure in the main cylinder line due to hose pipe rupture or where the down speed exceeds allowable limits, the R10 valve closes, bringing the car to a smooth stop. Through additional options the closing of the R10 can be electrically signaled (option ES). Synchronized closing of tandem cylinders is also possible (option DK). The connections for the different cylinder and tank ports can be chosen freely. There are inside and outside threads as well as NPT, BSP, metric, Victaulic and flange - connection to choose from.









## UCM (A3) SAFETY VALVE

standalone

In accordance to european safety standards





**1/2" L10** up to 80 l/min (21 US gpm)





**1½" L10** up to 400 l/min (105 US gpm)



**2" L10** up to 800 l/min (211 US gpm)



**2½" L10** up to 1400 l/min (370 US gpm)

**Characteristics** 

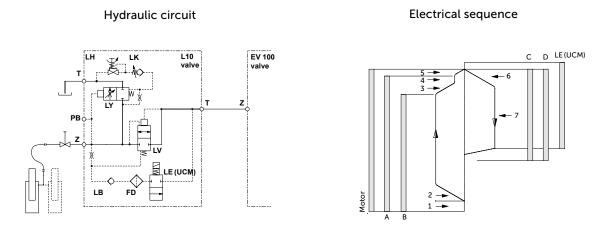
Operation	Medium	Operating pressure
solenoid,	hydraulic	1/2"- 3/4" 10-100 bar (145-1450 psi)
electrical	oil	1 <sup>1</sup> /2"-2 <sup>1</sup> /2" 10- 59 bar (116- 856 psi)

Oil temperature range: 20°-70°C  $_{\rm (68-158°F)}$  - (depending on viscosity grade of oil). Coil insulation class ~/=: IP 68.

#### Description

The L10 pressure lock valve is a solenoid operated check valve designed for hydraulic elevators and includes a self-closing manual lowering valve. Its purpose is to allow free flow of oil from the pump unit to the cylinder for upward travel and to prevent flow in the reverse direction from the cylinder to pump until an electrical signal is given to the solenoid.

The L10 can be mounted in any position without causing any operational problems. Installed in the main cylinder line directly adjacent to the main elevator control valve, the L10 can be employed as a safety back up valve to the down system of the main control valve to prevent unintended down movement of the elevator should an electrical or mechanical malfunction occur in the main control valve (UCM case).





## UCM (A3) SAFETY VALVE

built-on



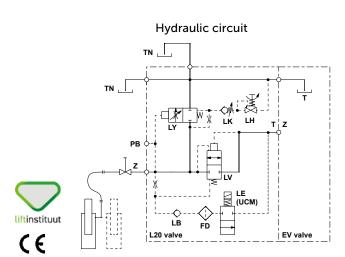
Coil insulation class ~/=: IP 68.

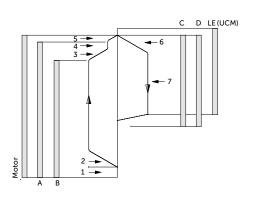
**Characteristics** 

Operation	Medium	Operating pressure	Flow rate
solenoid, electrical	hydraulic oil	8-100 bar (116-1450 psi)	Min: 10 l/min (2.6 US gpm Max: 125 l/min (211 US gpm)
Oil temperatu	ure range: 20°-	70°C (68-158°F) - (depending c	on viscosity grade of oil).

Description

The L20 has been designed to fit in all types of Blain <sup>3</sup>/4" series of valves without the need to change any existing piping and thus is ideal for renovation projects. The L20 can be either ordered pre-assembled with a new Blain control valve or alternatively ordered as an upgrade to make an existing Blain valve compliant to european safety standards (EN 81-20/50 unintended car movement - UCM). A separate tank connection is required from L20 in case of renovation, however for a new factory assembled valve, there is no need for a separate tank connection. As no extra fittings and adapters are required, the size of the complete unit remains compact. This also results in further savings and considerable less installation time. It's an easy to implement, plug and play system.









Coil insulation class ~/=: IP 68.

MD



#### **Characteristics**

Operation	Medium	Operating pressure	Flow rate
solenoid,	hydraulic	Max: 130 bar (1885 psi)	Min: 1l/n
electrical	oil		Max: 24 l/n

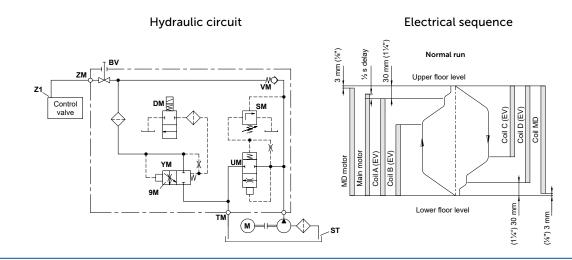
1 l/min (0.3 US gpm) 4 l/min (6.3 US gpm) Oil temperature range: 20°-70°C (68-158°F) - (depending on viscosity grade of oil).

Description

CE

The Blain Micro Drive for hydraulic elevators consists of a small motor, pump and valve unit in one assembly. Exact floor stops and re-levelling operations are achieved with low electrical power requirement, low noise levels and no unnecessary heating of the oil.

The MD unit is mounted on or under the cover of the main hydraulic power unit, using the same oil source. It can also be used to slowly move the car independently of the main drive during installation or in an emergency.







**Characteristics** 

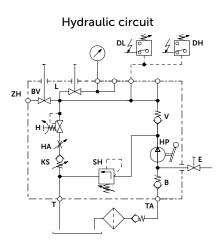
Operation	Medium	Operating pressure
manual	hydraulic oil	0-100 bar (0-1450 psi)

Oil temperature range: 20°-70°C (68-158°F) - (depending on viscosity grade of oil).

#### Description

CE

The MRL-H has been designed for servicing and rescuing operations of machine roomless (MRL) hydraulic elevators remotely by having easy outside access, without needing to be in the pit. Many functional valves such as self-closing manual lowering valve, hand pump, slack rope valve, pressure relief valve, manual lowering speed adjustment, ball valve as well as a manometer have been added to a compact body. MRL-H can be located up to 6 metre (19 feet) away and 5 metre (16 feet) high from the main power unit at a convenient location for easy access. MRL-H can be optionally delivered with pipes and necessary accessories upon request.





## **BALL VALVE**



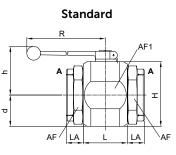
**Characteristics** 

Type AA - Fema	ale threads /	Type ED - Swivel nut	
Тур	size	Q max.	P max.
B3	11/2"/2"	800 l/min (211 US gpm)	100 bar (1450 psi)
B5	21/2"	1600 l/min (423 US gpm)	70 bar (1015 psi)
Connection po	ssibility: 1", 1¼	", 1½", 2" <b>&amp;</b> 2½" - M36x2, M45x	2, M52x2, M65x2 & M78x2

Description

The full bore ball valve provides full passage and thus causes less friction. It is universally applicable and its housing is made out of aluminium and steel.

			Α			
			(BSP)		(NPT	.)
Тур	Α	AF*	Тур No.	LA	Тур No.	LA
	1"	70	B3G1	19	B3N1	28
B3	11/4"	70	B3G1.25	21	B3N1.25	28
БЭ	11/2"	70	B3G1.5	24	B3N1.5	34
	2"	70	B3G2	30	B3N2	34
B5	2"	95	B5G2	31	B5N2	31
55	21/2"	95	B5G2.5	31	B5N2.5	35



#### Dimensions

Тур	DN	L	н	AF1	d	h	R
B3	38	65	90	86	43	70	240
B5	55	80	118	114	57	82	280
DN :	= Ø Ins	ide					

			E			
	DIN 2353 (24°) DIN 3863 (60°)					
Тур	E	α	LE	*AF	Тур No.	
	M36x2	24°	24.5	70	B3E36	
B3	M45x2	24°	26.5	70	B3E45	
00	M52x2	24°	26.5	70	B3E52	
	M65x2	60°	27	70	B3E65	
B5	M78x2	60°	35	95	B5E78	

Option

n

LD

D								
	DIN 2353	(24°)	DIN 3863 (60°)					
Тур	D	α	L1	LD *AF Typ No.				
В3	M52x2	24°	66	35	60	D52		
	M65x2	60°	66	25	75	D65		
B5	M78x2	60°	94	24	90	D78		

Adaptors			Adapto	or G	E	
	Size	E	В	*AF	LE	Тур No.
	В3	M52x2 M52x2 M52x2 M52x2 M52x2 M65x2	G1" G1 <sup>1</sup> /4" G1 <sup>1</sup> /2" G2" G1 <sup>1</sup> /2"	70 70 70 70 70	55 54 52 60 60	GE52.G1 GE52.G1.25 GE52.G1.5 GE52.G2 GE65.G1.5
AF AF LE	В5	M65x2 M78x2 M78x2 M78x2 M78x2	G2" G2" G2 <sup>1</sup> /2" NPT2 <sup>1</sup> /2"	70 80 80 80	52 59 59 63	GE65.G2 GE78.G2 GE78.G2.5 GE78.N2.5

Adaptor GD

Тур	D	В	*AF	LD	Тур No.
В3	M65x2	G1½"	70	47	GD65.G1.5
	M65x2	Ø57 Weld	70	45	WD65.57
В5	M78x2	48	GD78.G2		
	M78x2	44	WD78.70		
* AF-Across Flats					

€



## TANK HEATER



#### **Characteristics**

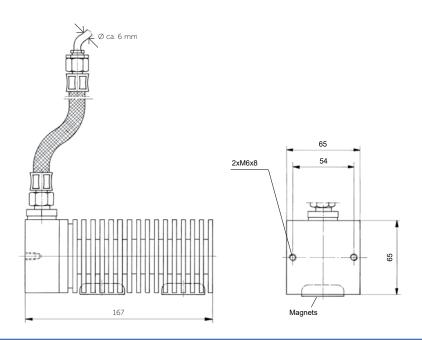
Operation	Medium	Supply	Power rating
electrical	hydraulic oil	230 VAC, 110 VAC	250 W

#### Description

The TH tank heaters are intended primarily for applications in hydraulic control systems for machine tools, presses, hydraulic elevators, servo systems, etc. where overnight conditions or periods of non-operation causes the temperature of the hydraulic fluid to fall below desirable levels.

The heater is designed to maintain up to approximately 500 litres (130 US gals) of oil in an unheated room at a temperature of +20 °C to +25 °C (68 °F to 77 °F). Through the large heat dissipation area of the housing, the heaters surface temperature remains under +50 °C (120 °F) and thereby avoids oxidation or premature aging of the oil. The built-in thermostat switches the heating element ON at an oil temperature of approximately +20 °C (68 °F) and OFF again when the oil temperature has risen to approximately +25 °C (77 °F).

Should the heater in an unsubmerged state be exposed to an ambient temperature of under 20 °C (68 °F), it will switch ON for a short period before switching OFF again as heat is conducted through the housing to the thermostat. Under this condition, the hottest surface temperature of the heater would not exceed 90 °C (190 °F).





## HAND PUMP





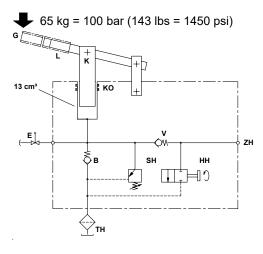
#### **Characteristics**

**Operation** manual oil **Operating pressure** 150 bar (2175 psi)

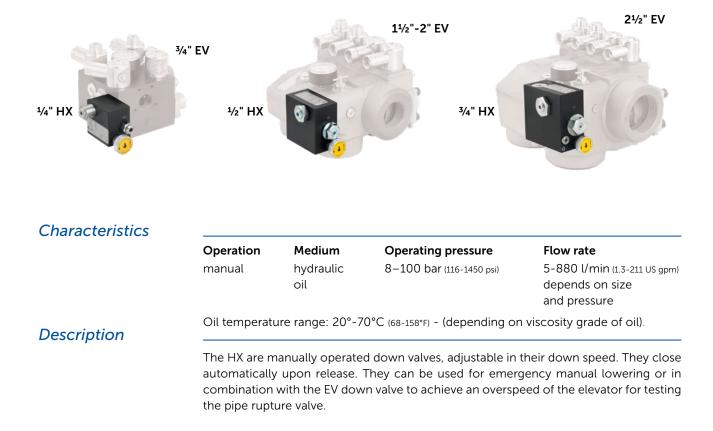
#### Description

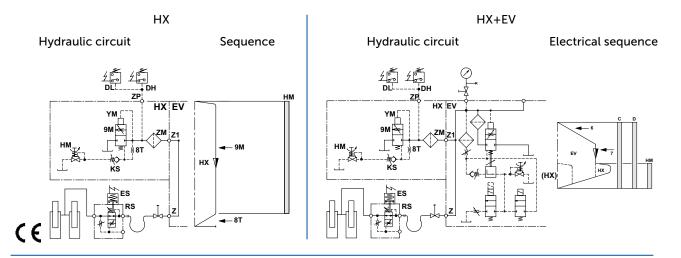
The H11 and the H12 hand pumps are for applications with hydraulic lifting or pressing equipment, for emergency operation of hydraulic elevators and for the pressure testing of hydraulic systems in general. The H11 is constructed for side mounting. The H12 is fitted with a base plate for standalone application.

The built-in pressure relief valve should be adjusted to prevent unintentional high pressure being applied to the system. A built-in manual valve for releasing pressure from the system is available as an option.

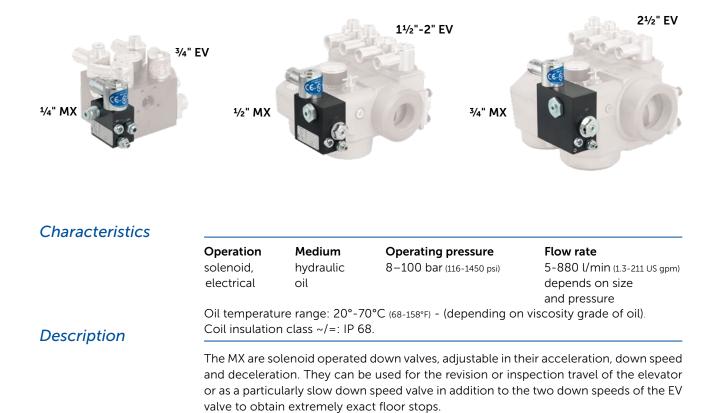


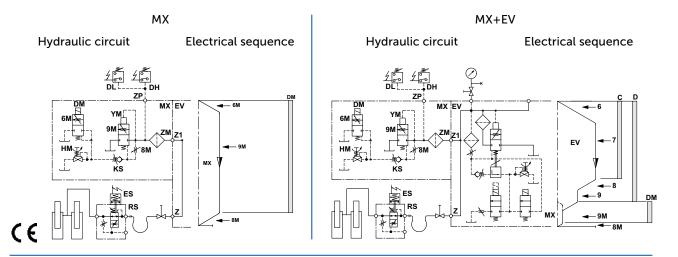
















#### **Characteristics**

Emergency supply	Main supply
12 VDC (2 A)	24 VDC, 48 VDC, 110 VDC, 180 VDC, 110 VAC, 230 VAC
24 VDC (1.1 A)	24 VDC, 48 VDC, 110 VDC, 180 VDC, 110 VAC, 230 VAC

#### Description

Should there be an interruption of the main power to the elevator, the emergency lowering coil EN, fed by an emergency 12 VDC or 24 VDC supply, enables a command to be given from the car or elsewhere to lower the car to the floor below. When ordering please state main and emergency voltages.



## **SLACK ROPE VALVE**



1/2" KSB up to 80 l/min (21 US gpm)

**3/4" KSB** up to 125 l/min (33 US gpm)

**1½" KSB** up to 400 l/min (105 US gpm)

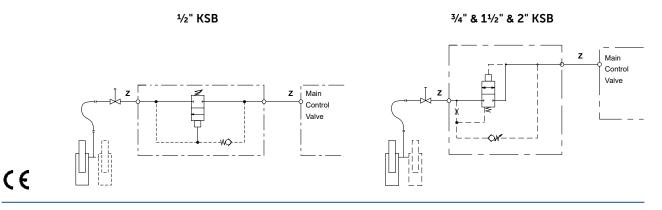


**Characteristics** 

Operation	Medium	Operating pressure
_	hydraulic oil	10-100 bar (145-1450 psi)

#### Description

Slack rope valve for separate installation. It prevents the slack rope condition caused by the lowering of the ram when the car is suspended in the safeties or resting on the buffers.







#### **Characteristics**

	Temperature Pressure max. Flow rate					
	0 to 100 °C (32-212 °F)	60 bar (870 psi) continuous	22.6-873 l/min (6-230 US gpm)			
	Data at 50 cSt, 2750 rpm and 40 bar: without bell housing					
	Temperature	Pressure max.	max. Flow rate			
Description	0 to 120 °C (32-248 °F)	75 bar (1087 psi) continuous	8-26 l/min (2-6.9 US gpm)			
Description						

Submersible screw pumps are ideal for use in hydraulic elevators due to the fact that they are silent in operation, offer good efficiency and low pulsation.





#### **Characteristics**

Type SB mini lift single phase (50 or 60 Hz) or three phase (50 Hz):						
		1.5- 3.3 kW	(2 - 4.5 Hp)			
- Type SB 150-A	(50 or 60 Hz):	4.7-22 kW	(6.5-30 Hp)			
- Type SB 150-B	(50 or 60 Hz):	12.5-22 kW	(17 - 30 Hp)			
- Type SB 200	(50 or 60 Hz):	29.4-44.1 kW	(40 - 60 Hp)			
- Type SB 250	(50 or 60 Hz):	51.5-73.5 kW	(70 -100 Hp)			

Description

SB Motori submersible single and 3 phase motors are specifically designed for immersion in oil to work with submersible screw pumps and meet the requirements of low noise level and high efficiency in hydraulic lifts.

#### **Advantages**

#### Submersible motors offer unique advantages like:

- **1.** Silent operation (by virtue of being submerged in oil inside the tank)
- 2. Direct coupling with submersible pump (no need of bell housing and coupling)
- 3. Very compact size and light weight (compared to big and heavy external motors)
- 4. Aesthetic and compact power unit design

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## **BLAIN HYDRAULICS**

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